

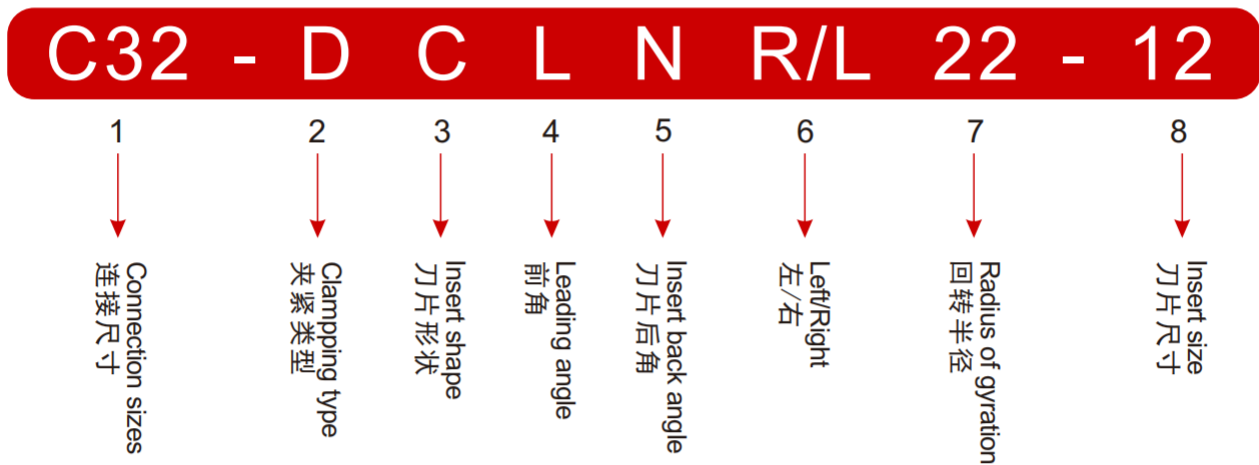
产品特点

1. 模块化设计，标准的模块化设计可以改变连接长度和工具模块，实现产品或工艺的快速变化。
2. 换刀时间缩短，换刀时间减少10次，有效利用率提高25%。
3. 定位精度高，三角弧设计定位精度高精度和重复定位精度（ 2μ ）。
4. 自带传动功能，传动稳定，扭矩大，实现大切削。
5. 刀架采用1:20三支短锥度，实现高速进给切削。
6. 接收器内部的水孔具有内部冷却功能，具有良好的冷却效果。
7. 它的应用范围很广，接收器可以做成不同类型的机床接口，可以满足不同制造商的机床安装要求。产品特点

Product feature

1. Modular design, the standard modular design can change the connection length and tool module at will to realize rapid product or process change.
2. The tool change time is shortened, the tool change time is shortened by 10 times, and the effective utilization rate is increased by 25%.
3. High positioning accuracy, the triangular arc design has high positioning accuracy and repeat positioning accuracy (2μ).
4. Self-contained transmission function, stable transmission and high torque to achieve heavy cutting.
5. The tool holder adopts a 1:20 three-branch short taper to achieve high-speed feed cutting.
6. The water hole inside the receiver has an internal cooling function, it has a good effect of cooling.
7. It has a wide range of application, the receiver can be made into different types of machine tool interface, which can meet the installation requirements of different manufacturers of machine tools. Product feature

命名规则 Naming rules



产品特点

1. 快速换刀，尺寸稳定，有效减少换刀和对刀时间
2. 更高的稳定性和加工精度
3. 更方便的内部冷却

Product Features

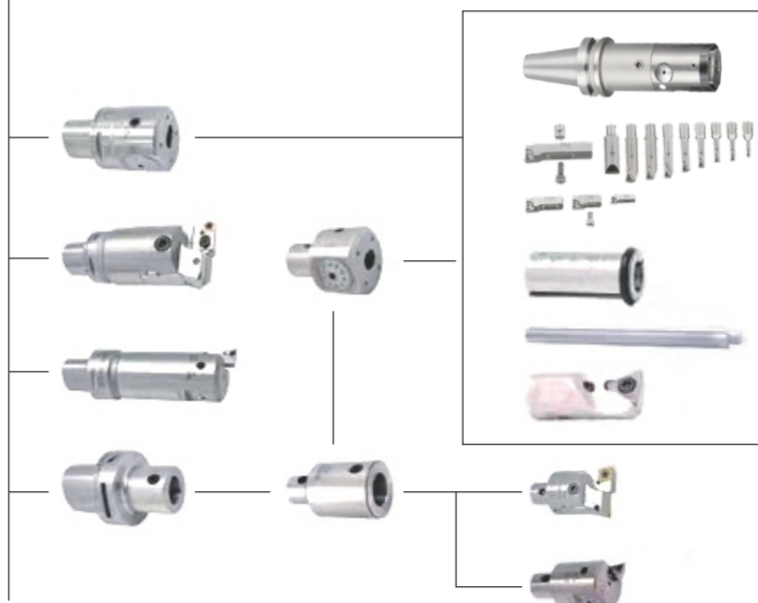
1. Fast tool change, stable size, effectively reducing tool change and tool setting time
2. Higher stability and machining accuracy;
3. More convenient internal cooling



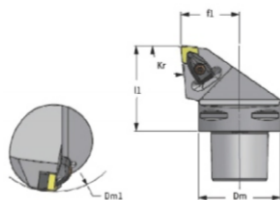
机床 LATHES



镗床 BORING



DCLNR/L-Kr95°

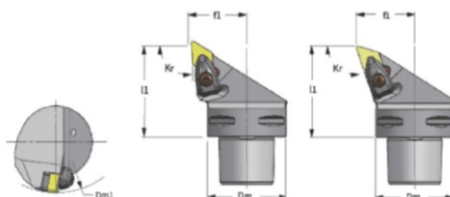


图示显示右手
The illustration shows the right hand

编号 Part number	尺寸 Size			刀片 Inserts	垫片 Shim	垫片螺钉 Shim Screw	压板组件 Platen Assembly	扳手 Wrench
	Dm	f1	L1					
C32-DCLNR/L22-12	32	22	45	CN**1204**	C-MCN43	C-S4085	C-CLZ021	T15
C40-DCLNR/L27-12	40	27	50					
C50-DCLNR/L35-12	50	35	60					
C63-DCLNR/L45-12	63	45	65					
C80-DCLNR/L55-12	80	55	80					
C40-DCLNR/L27-16	40	27	55	CN**1606**	C-MCN53	C-S5011	C-CLZ031	T20
C50-DCLNR/L35-16	50	35	60					
C63-DCLNR/L45-16	63	45	65					
C80-DCLNR/L55-16	80	55	80					
C50-DCLNR/L35-19	50	35	60	CN**1906**	C-MCN63	C-S5011	C-CLZ041	T20
C63-DCLNR/L45-19	63	45	65					
C80-DCLNR/L55-19	80	55	80					

DCLNR/L-Kr93°

DCLNR/L-Kr107.5°



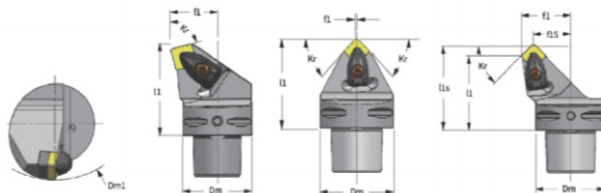
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编号 Part number	尺寸 Size			刀片 Inserts	垫片 Shim	垫片螺钉 Shim Screw	压板组件 Platen Assembly	扳手 Wrench
	Dm	f1	L1					
C32-DDJNR/L22-11	32	22	45	DN**1104**	C-MDN32	C-S3072	C-CLZ11	T09
C40-DDJNR/L27-11	40	27	50					
C50-DDJNR/L35-11	50	35	60					
C63-DDJNR/L45-11	63	45	65					
C40-DDJNR/L27-15	40	27	55	DN**1506**	C-MDN44	C-S4048	C-CLZ21	T15
C50-DDJNR/L35-15	50	35	60					
C63-DDJNR/L45-15	63	45	65					
C80-DDJNR/L55-15	80	55	80					
C40-DDHNR/L27-15	40	27	55					
C50-DDHNR/L35-15	50	35	60					
C63-DDHNR/L45-15	63	45	65					
C80-DDHNR/L55-15	80	55	80					

DSKNR/L-Kr75°

DSDNN-Kr45°

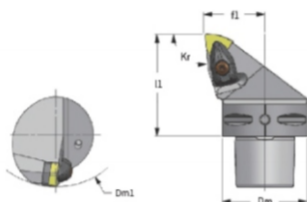
DSSNR/L-Kr45°



图示显示右手
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编号 Part number	尺寸 Size					刀片 Inserts	垫片 Shim	垫片螺钉 Shim Screw	压板组件 Platen Assembly	扳手 Wrench
	Dm	f1	L1	f1s	L1s					
C32-DSKNR/L22-12	32	22	45	—	—	SN**1204**	C-MSN43	C-S4085	C-CLZ21	T15
C40-DSKNR/L27-12	40	27	50	—	—					
C50-DSKNR/L35-12	50	35	60	—	—					
C63-DSKNR/L45-12	63	45	65	—	—					
C50-DSKNR/L35-19	50	35	60	—	—	SN**1906**	C-MSN63	C-S5011	C-CLZ41	T20
C63-DSKNR/L45-19	63	45	65	—	—					
C80-DSKNR/L55-19	80	55	80	—	—					
C32-DSNDD-12	32	0.3	48	—	—	SN**1204**	C-MSN43	C-S4085	C-CLZ21	T15
C40-DSNDD-12	40	0.3	50	—	—					
C50-DSNDD-12	50	0.3	60	—	—					
C63-DSNDD-12	63	0.3	65	—	—					
C32-DSSNR/L22-12	32	22	40	13.7	48.3					
C40-DSSNR/L27-12	40	27	42	18.7	50.3					
C50-DSSNR/L35-12	50	35	52	26.7	60.3					
C63-DSSNR/L45-12	63	45	56	36.7	64.3					

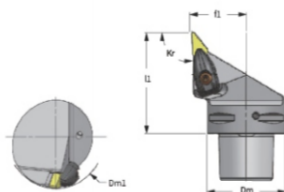
DWLNR/L-Kr95°



图示显示右手
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编号 Part number	尺寸 Size			刀片 Inserts	垫片 Shim	垫片螺钉 Shim Screw	压板组件 Platen Assembly	扳手 Wrench
	Dm	f1	L1					
C32-DWLNR/L22-06	32	22	45	WN**0604**	C-MWN32	C-S3072	C-CLZ11	T09
C40-DWLNR/L27-06	40	27	50					
C50-DWLNR/L35-06	50	35	60					
C63-DWLNR/L45-06	63	45	65					
C40-DWLNR/L27-08	40	27	50	WN**0804**	C-MWN43	C-S4085	C-CLZ21	T15
C50-DWLNR/L35-08	50	35	60					
C63-DWLNR/L45-08	63	45	65					
C80-DWLNR/L55-08	80	55	80					

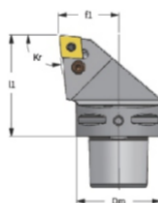
DVJNR/L-Kr93°



图示显示右手
The illustration shows the right hand

编号 Part number	尺寸 Size			刀片 Inserts	垫片 Shim	垫片螺钉 Shim Screw	压板组件 Platen Assembly	扳手 Wrench
	Dm	f1	L1					
C40-DVJNR/L27-16	40	27	62	VN**1604**	C-MVN32	C-S3581	C-CLZ61	T15
C50-DVJNR/L35-16	50	35	65					
C63-DVJNR/L45-16	63	45	65					
C80-DVJNR/L55-16	80	55	80					

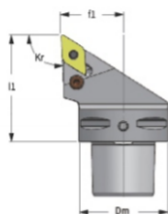
PCLNR/L-Kr95°



图示显示右手
The illustration shows the right hand

编号 Part number	尺寸 Size			刀片 Inserts	垫片 Shim	垫片螺钉 Shim Screw	钩杆 Cank Hook	扳手 Wrench
	Dm	f1	L1					
C40-PCLNR/L27-12	40	27	55	CN**1604**	C-MCN43	C-TS21	C-LE41	L3.0
C50-PCLNR/L35-12	50	35	60					
C63-PCLNR/L45-12	63	45	65					

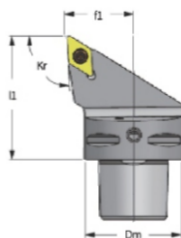
PDJNR/L-Kr93°



图示显示右手
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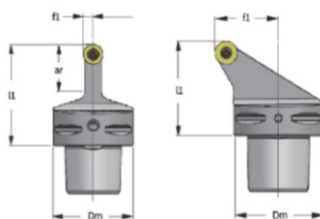
编号 Part number	尺寸 Size			刀片 Inserts	垫片 Shim	螺钉 Screw	钩杆 Cank Hook	扳手 Wrench
	Dm	f1	L1					
C40-PDJNR/L27-15	40	27	55	DN**1506**	C-MDN43	C-TS30	C-LE47	L3.0
C50-PDJNR/L35-15	50	35	60					
C63-PDJNR/L45-15	63	45	65					

SDJCR/L-Kr93°



图示显示右手
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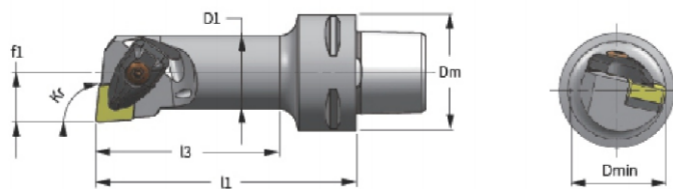
编号 Part number	尺寸 Size			刀片 Inserts	刀片螺钉 Inserts Screw	垫片 Shim	垫片螺钉 Shim Screw	扳手 Wrench
	Dm	f1	L1					
C32-SDJCR/L22-11	32	22	40	DC**11T3**	C-S3512	C-MDC32	C-CS0901	T15
C40-SDJCR/L27-11	40	27	55					
C50-SDJCR/L35-11	50	35	60					
C63-SDJCR/L45-11	63	45	65					

SRDCN
SRSCR/L

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编号 Part number	尺寸 Size				刀片 Inserts	刀片螺钉 Inserts Screw	垫片 Shim	垫片螺钉 Shim Screw	扳手 Wrench
	Dm	ar	f1	L1					
C32-SRDCN-10	32	20	5	40	RC**10T3**	C-S3510	C-MRC01	C-CS0901	T15
C40-SRDCN-10	40	25	5	55					
C50-SRDCN-10	50	25	5	60					
C63-SRDCN-10	63	25	5	65					
C50-SRSCR35-16	50	—	35	60	RC**1606**	C-S5017	C-MRC03	C-CS0906	T20
C63-SRSCR45-16	63	—	45	65					

DCLNR/L-Kr95°

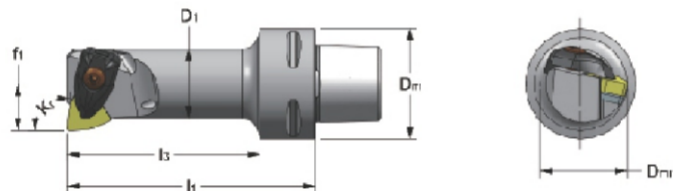


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编号 Part number	尺寸 Size						刀片 Inserts	垫片 Shim	垫片螺钉 Shim Screw	压板组件 Platen Assembly	扳手 Wrench
	Dm	Dmin	D1	f1	L1	L1					
C40-DCLNR/L32-1	40	32	25	17	90	69	CN**1204**	C-MCN43	C-S4085	C-CLZ21	T15
C50-DCLNR/L32-1	50	32	25	17	90	69					
C63-DCLNR/L32-1	63	32	25	17	100	73					

DWLNR/L-Kr95°

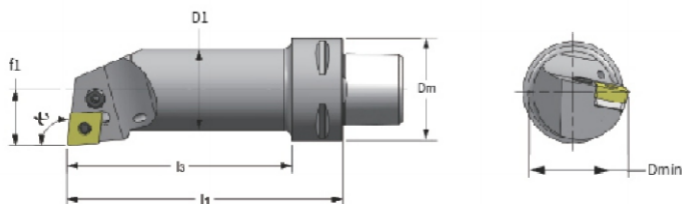


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编号 Part number	尺寸 Size						刀片 Inserts	垫片 Shim	垫片螺钉 Shim Screw	压板组件 Platen Assembly	扳手 Wrench
	Dm	Dmin	D1	f1	L1	L1					
C40-DWLNR/L32-08	40	32	25	17	90	69	WN**0804**	C-MWN43	C-S4085	C-CLZ21	T15
C50-DWLNR/L32-08	50	32	25	17	90	69					

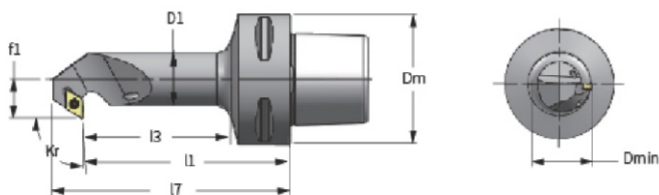
PCLNR/L-Kr95°



图示显示右手
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编号 Part number	尺寸 Size						刀片 Inserts	垫片 Shim	垫片螺钉 Shim Screw	钩杆 Cank Hook	扳手 Wrench
	Dm	Dmin	D1	f1	L1	L3					
C32-PCLNR/L32-12	32	32	25	17	90	75	CN**1204**	C-MCN43	C-TS21 C-TS32	C-LE40 C-LE41	L2.5 L3.0
C32-PCLNR/L40-12	32	40	32	22	64	50					
C32-PCLNR/L40-12	32	40	32	22	96	82					
C40-PCLNR/L32-12	40	32	25	17	90	69					
C40-PCLNR/L40-12	40	40	32	22	110	89					
C40-PCLNR/L50-12	40	50	40	27	80	60					
C40-PCLNR/L50-12	40	50	40	27	120	100					
C50-PCLNR/L32-12	50	32	25	17	90	67					
C50-PCLNR/L40-12	50	40	32	22	110	88					
C50-PCLNR/L50-12	50	50	40	27	140	119					
C50-PCLNR/L63-12	50	63	50	35	100	81					
C63-PCLNR/L32-12	63	32	25	17	100	74					
C63-PCLNR/L40-12	63	40	32	22	110	84					

SDUCR/L-Kr93°



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编号 Part number	尺寸 Size							刀片 Inserts	刀片螺钉 Inserts Screw	垫片 Shim	压板组件 Platen Assembly	扳手 Wrench
	Dm	Dmin	D1	f1	L1	L3	L7					
C32-SDUCR/L22-07	32	22	16	13	70	54	80.7	DC*0702**	C-S2565	—	—	T07
C32-SDUCR/L27-07	32	27	20	15	80	64	80.7					
C40-SDUCR/L22-07	40	22	16	13	70	48	80.7					
C40-SDUCR/L27-07	40	27	20	15	80	58	91.5					
C40-SDUCR/L32-07	40	32	25	18	90	69	101.5					
C50-SDUCR/L27-07	50	27	20	15	80	58	91.5					
C50-SDUCR/L32-07	50	32	25	18	90	68	101.5					